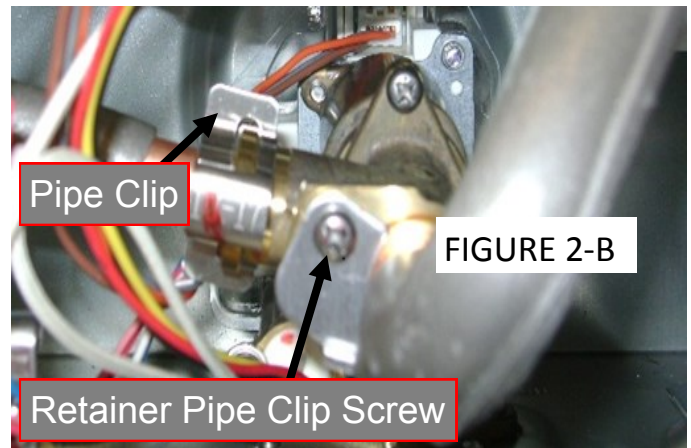
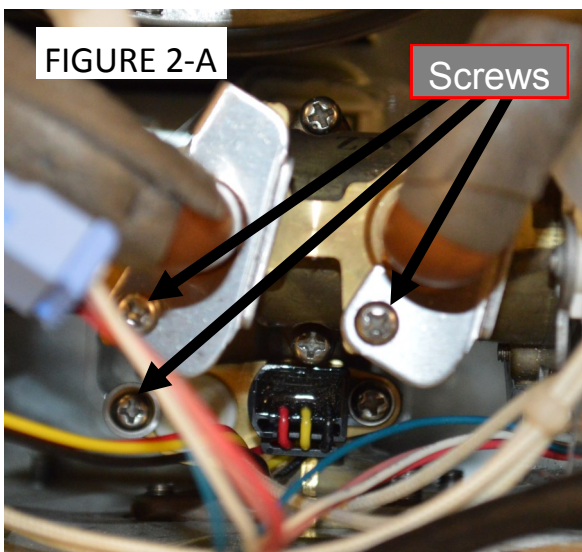
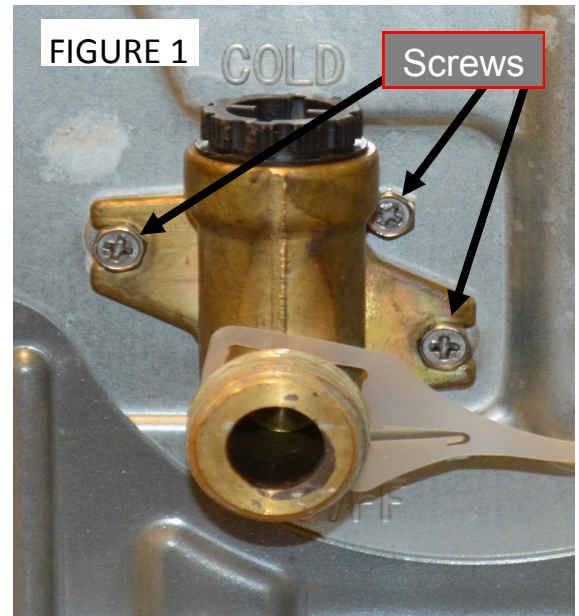


#### **⚠ WARNING**

To protect yourself from harm, before performing maintenance:

- Turn off the electrical power supply by unplugging the power cord or by turning off the electricity at the circuit breaker. (The temperature controller does not control the electrical power.)
- Turn off the gas at the manual gas valve, usually located immediately below the water heater.
- Turn off the incoming water supply. This can be done at the isolation valve immediately below the water heater or by turning off the water supply to the building.

- 1 Disconnect the electrical power.
- 2 Turn off the gas supply.
- 3 Turn off water supply. Drain all water from the appliance.
- 4 Remove 4 screws securing the front panel. Remove front panel. For indoor models, remove the controller bracket.
- 5 Remove 2 screws securing inlet fixture as well as the 1 screw to the right of inlet fixture. Pull fixture away from unit (ensure fixture o-ring is intact) (FIGURE 1)
- 6 Remove the screw(s) from Water Flow Servo retainer clip(s) as well as the screw holding in the ceramic anti-frost heater to the valve assembly. (on models with fixed bypass remove pipe clip) (FIGURE 2-A for Variable By-Pass Model, 2-B for fixed By-Pass Model)
- 7 Unplug flow sensor and flow control wire harnesses.
- 8 Remove the Water Flow Servo Valve assembly. (*A small amount of water may still be present be sure not to let water come into contact with electrical components*)



Please note that the O-rings for the two different types of By-Passes are not the same as one is smaller than the other. As the kit will include both sizes be sure to use the proper one.

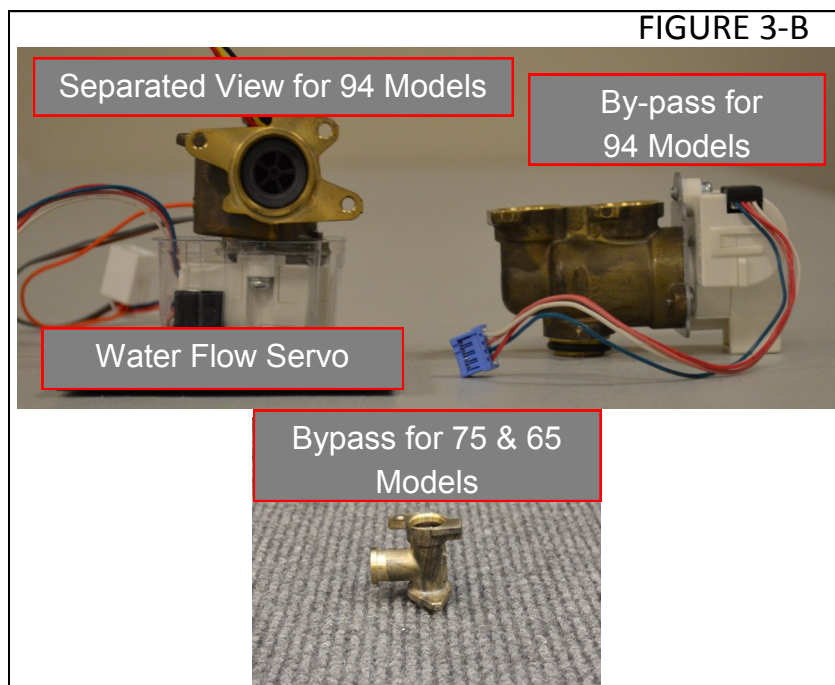
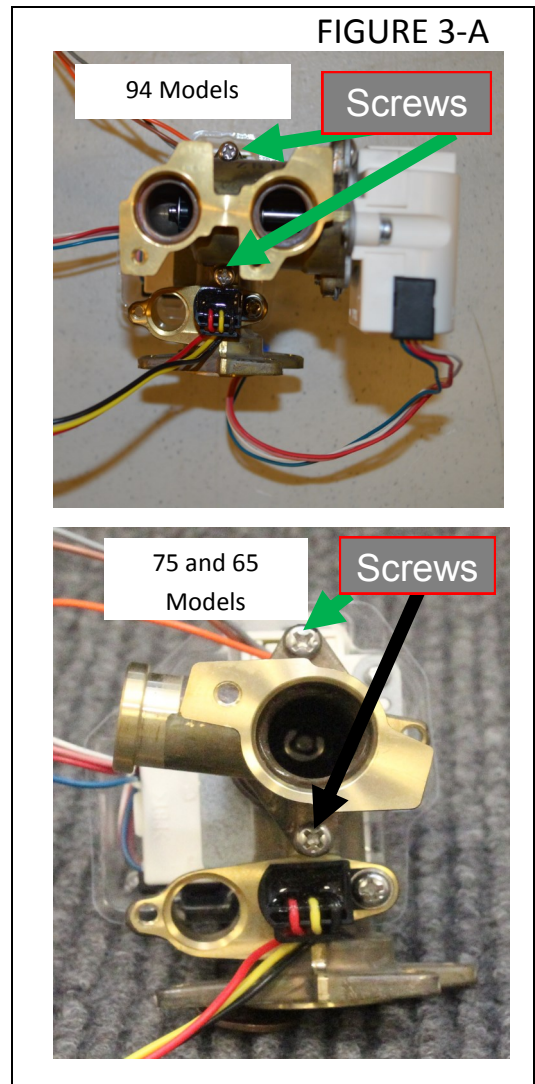
#### **⚠ WARNING**

Inspect all gaskets/packings for signs of damage or corrosion. Gaskets/packings found to contain damage or that appear questionable **MUST BE REPLACED.** Failure to replace damaged or questionable gaskets may result in water leak.

- 9 Separate the Water Flow Servo Valve from the By-Pass Valve by removing 2 screws. (FIGURE 3-A and FIGURE 3-B)
- 10 Attach the new Water Flow Servo Valve to the By-pass Valve using the 2 screws. (FIGURE 3-A)
- 11 Reinstall the Water Flow Servo Valve assembly.
- 12 Reconnect flow sensor and flow control wire harnesses.
- 13 Attach the Water Flow Servo Valve retainer clips using 2 screws (1 screw per clip) as well as the 1 screw to hold in the ceramic anti-frost heater to the valve assembly (FIGURE 2)
- 14 Reinstall the inlet fixture using 2 screws as well as the 1 screw to the right of inlet fixture. (FIGURE 1)
- 15 For indoor models, reinstall the controller bracket and controller. Replace the front panel. Reinstall 4 screws securing the front panel.
- 16 Turn on the gas supply.
- 17 Turn on water supply.
- 18 Reconnect the electrical power.
- 19 Open a hot water tap and ensure there are no leaks at the water heater.

**NOTE**

The O-rings for the Variable and Fixed By-pass valves are a different size and cannot be interchanged between each other. Pay attention as this kit includes both sizes.



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